



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4377-1

Job Sheet 172424



Part No: D4377-1

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/23/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV A IPP revA 11.03.29 new Issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		2/23/18	0.00	0.00	Purchasing		AT 18/02/23
110	Packaging	6 pcs		2/23/18	0.00	0.00	Packaging2		AP 18/02/23
120	QC	6 pcs		2/23/18	0.00	0.00	QC6		11 38 FEB 23 2018
130	Packaging	6 pcs		2/23/18	0.00	0.00	Packaging3-2	51095	FEB 23 2018
140	QC21-SA	6 Ea		2/23/18	0.00	0.00	QC21		FEB 16 2018

Part Op 100 - Issue P/O: 1039062 Manufacture as per Dwg D4377

Descriptions: 110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19/02/18 ***

DAS
21
9-80

FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4377-1P	Placard	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4377-1P	6	0	0

Part Specifications

Specifications could not be found.

Plex 2/16/18 10:15 AM dart.baker.diane

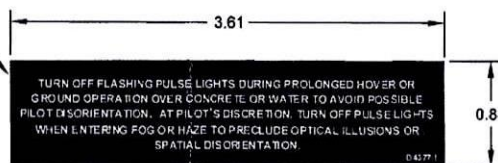
CONTINUED ON

Packaging

Mfg Date: 02/23/18

Job No: 172424

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WIDTH: 0.06"



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D4377-1 PLACARD

RELEASED
2011-03-25

NOTES:

- 1) MATERIAL: WHITE LETTERS AND LOGO ON BLACK ADHESIVE BACK VINYL.
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A NEW ISSUE		RF	11.03.18
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.03.18		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. A
D4377	SHEET 1 OF 1
TITLE	SCALE
PLACARD	NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039062**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039062

PO Date: 2/16/18

Due Date: 2/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane Phone:
dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 16 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4385-1P			Placard As Per Dwg D4385 Rev. A	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 172284											
2	D4377-1P			Placard As per Dwg D4377 Rev. A	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 172424											
3	D4597-1P			Placard As Per Dwg D4597 Rev.B	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 169207											
Grand Total:											\$240.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CX

Plex 2/16/18 12:30 PM dart.lavoie.chantal

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039062

Packing Slip N°:

WO# 22057

Part N°:

Serial N°:

Description: D4385-1P, D4377-1P,
D4597-1P

Quantity:

6, 6, 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:

Val Y

Feb 23, 18

Title:

office administrator